

# Work Order ID 52004

September 11, 2009 10:06:30 AM



Page 1

Item ID: D412-702-111B

Accept



Setup Start



Revision ID:

Stop



Item Name: Harness Assembly

Start Date: 9/11/09 Start Qty: 2.00



Cust Item ID:

Required Date: 9/14/09 Req'd Qty: 2.00

Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

100

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

*Ep502/09/14 (2)*

110

0.00



Small Fab

Memo

0.00

Small Fab

Assemble as per ICA D412-702 P79

*Ep509/09/14 (2)*

120

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

*2) 8 09/09/14*

*(+2) f*

# Work Order ID 52004

September 11, 2009 10:06:31 AM



Page 2

Item ID: D412-702-111B

Accept



Setup Start



Revision ID:

Stop



Item Name: Harness Assembly

Start Date: 9/11/09 Start Qty: 2.00



Cust Item ID:

Required Date: 9/14/09 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

Identify as per dwg & Stock Location: \_\_\_\_\_

0.00



Packaging

Memo

0.00

CHB001

PC 9/9/14 (2)

Packaging

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/09/14 JG  
MF 09-09-14

# Picklist Print

September 11, 2009 10:06:29 AM

Page 1

Work Order ID: 52004

Parent Item: D412-702-111B

Parent Item Name: Harness Assembly

Comments:

Start Date: 9/11/09

Required Date: 9/14/09

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN960JD10L

Purchased

No

100

Each

6,575.000

8.0000



Washer

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

6575

101291

16

104885

153

105793

236

109632

1170

110985

5000

*EP 09/09/14*

D3570-1RevE

Manufactured

No

100

Each

19.0000

2.0000



Bracket

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

19

46350

19

*EP 09/09/14*

D3579-047RevC

Manufactured

No

100

Each

6.0000

2.0000



Shoulder Harness

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

6

47868

6

*EP 09/09/14*

*2*

# Picklist Print

September 11, 2009 10:06:29 AM

Page 2

Work Order ID: 52004

Parent Item: D412-702-111B

Parent Item Name: Harness Assembly

Comments:

Start Date: 9/11/09

Required Date: 9/14/09

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

MS21042L3

Purchased

No

100

Each

3,754.000

8.0000



Nut



*EP 09/09/14*

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

3754

110844

32

111274

230

111668

992

112314

2000

112385

500

MS24694-S50

Purchased

No

100

Each

220.0000

8.0000



Screw



*EP 09/09/14*

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

220

108936

6

111020

18

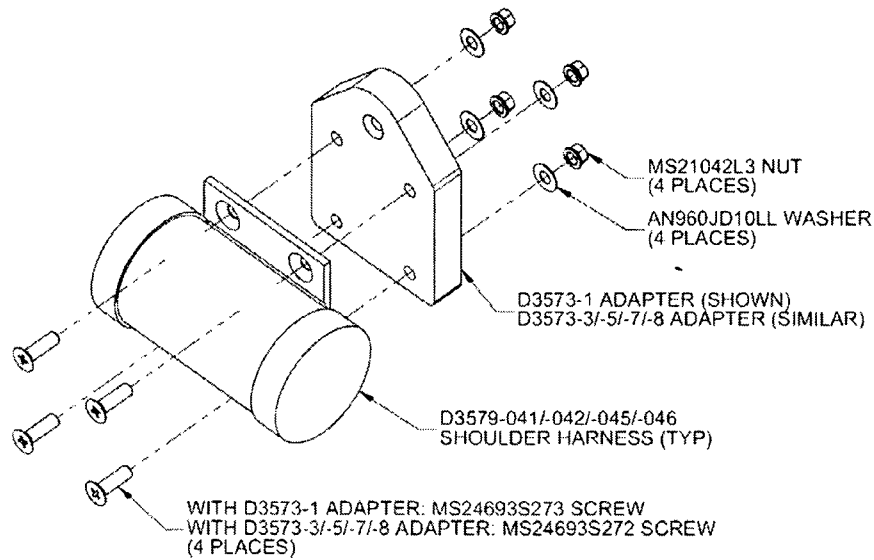
112195

196

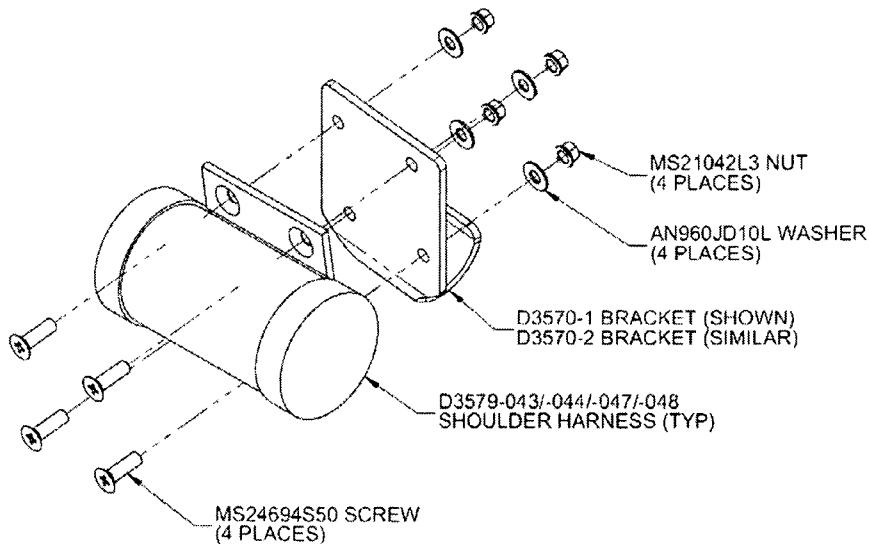
September 11, 2009 10:06:29 AM

Shop Packet Print

Page 2



**DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND  
D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES**  
(BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



**DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES**  
(BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

• COPYRIGHT © 2004 BY DART AEROSPACE LTD. •  
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR  
COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.